

Spur

Work Order ID 151963-2

151963

Friday, October 14, 2016 1:56:11 PM

Page 1

Item ID: D350-615-041 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: GHW Modification, Fits LH or RH
Start Date: 11/3/2016 Start Qty: ~~50.00~~ *50* Cust Item ID:
Required Date: 11/15/2016 Req'd Qty: 50.00 *50* Customer:
Reference:

Approvals: Process Plan: DAS 21 Date: OCT 17 2016 Tooling: Date: Run Start *NR1*
QC: 9-89 Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-615-041	B	<u>DAS 6</u> <u>9-89</u>							
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003								
						<u>DAS 28</u> <u>9-89</u>			<u>DEC 13 2016</u>
110		0.00							
110									
Small Fab	Memo	0.92							
Small Fab	Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C bolts***								
						<u>DAS 30</u> <u>9-89</u>			<u>DEC 02 2016</u>
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.17							
Quality Control									
									<u>DAS 38</u> <u>9-89</u> <u>DEC 02 2016</u>

Work Order ID 151963

Friday, October 14, 2016 1:56:11 PM

151963

Page 2

Item ID: D350-615-041 **Accept** ***N900040100*** **Setup Start** ***NS1***
Revision ID: **Stop** ***NS2***
Item Name: GHW Modification, Fits LH or RH
Start Date: 11/3/2016 **Start Qty:** 50.00 ***50*** **Cust Item ID:**
Required Date: 11/15/2016 **Req'd Qty:** 50.00 ***50*** **Customer:**
Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start** ***NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.25							
						DAS 28 9-89		DEC 13 2016	
140 *140* Packaging Packaging	Memo Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023	0.00 0.00							
						DAS 28 9-89		DEC 13 2016	
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.83							
						DAS 21 9-89		DEC 14 2016	

DEC 16 2016
16-12-13

Picklist Print

Friday, October 14, 2016 1:56:10 PM

Page 1

Work Order ID: 151963

151963

Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 11/3/2016

Required Date: 11/15/2016

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L
revise bom DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2282-041 *D2282-041* T Assembly		Manufactured	No			110	Each	31.0000	1	50		DAS 30 9-89	DEC 15 2016
**													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		31		150 998					
				149962		1		151 975					
				150997		30							
D2282-043 *D2282-043* Saddle Assembly		Manufactured	No			110	Each	43.0000	1	50		DAS 30 9-89	DEC 15 2016
**													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		43		150 906					
				150905		30							
				151243		13							
5/16-18-015C *5/16-18-015C* SS Bolt 5/16-181.5"		Purchased	No			110	Each	159.0000	3	150		DAS 30 9-89	
**													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST583		159							
				m135760		159							

Picklist Print

Friday, October 14, 2016 1:56:10 PM

Page 2

Work Order ID: 151963

151963

Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 11/3/2016

Required Date: 11/15/2016

Start Qty: 50.00

Required Qty: 50.00

D3015-3

Manufactured No

110 Each

274.0000 3 150

D3015-3

Locknut

**

NOV 02 2016 6 9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	18	
95758	8	
96151	10	
ST015	256	
150873	156	
151623	100	

150

5/16WC

Purchased No

110 Each

881.0000 12 600

5/16WC

Washer

**

NOV 02 2016 6 9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST583	881	
m135850	881	

600

7/16-14-050C

Purchased No

110 Each

60.0000 1 50

7/16-14-050C

SS Bolt 7/16 5" Long (92198A672)

**

NOV 02 2016 6 9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST584	60	
m135788	54	
m135788	6	

50

D3015-5

Manufactured No

110 Each

97.0000 1 50

D3015-5

SS Nylock Nut 7/16

**

NOV 02 2016 6 9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST015	97	
150081	47	
151624	50	

50

Friday, October 14, 2016 1:56:10 PM

Shop Packet Print

Page 2

Picklist Print

Friday, October 14, 2016 1:56:10 PM

Page 3

Work Order ID: 151963

151963

Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 11/3/2016

Required Date: 11/15/2016

Start Qty: 50.00

Required Qty: 50.00

7/16WC

Purchased

No

110

Each

164.0000

2

100

7/16WC

DAS

Washer, SS Flat 7/16

6 NOV 02 2016

J-89

Location

Loc Qty

Loc Code

ST584

164

m135440

14

m135850

150

100

Work Order ID 151963-2

Friday, October 14, 2016 1:56:11 PM

151963

Page 1

Item ID: D350-615-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: GHW Modification, Fits LH or RH
 Start Date: 11/3/2016 Start Qty: ~~50.00~~ ***50*** Cust Item ID:
 Required Date: 11/15/2016 Req'd Qty: 50.00 ***50*** Customer:
 Reference:

Approvals: Process Plan: DAS Date: OCT 17 2016 Tooling: Date: Run Start ***NR1***
 QC: 21 Date: SPC (Y/N): Date: Stop ***NR2***
9-89

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-615-041	B								
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003								
110		0.00							
110									
Small Fab	Memo	0.92							
Small Fab	Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C bolts***								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.17							
Quality Control									

DAS
21
9-89
DEC 02 2016
1

DAS
30
9-89

DEC 02 2016

DAS
38
9-89
DEC 02 2016